

DDR4-3200 FPGA Based System with Interposer Power-Aware SI Simulation to Measurement Correlation

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SPEAKERS



Benjamin Dannan

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Benjamin Dannan is a Technical Fellow and a Staff Digital Engineer at Northrop Grumman Mission Systems. He has a BSEE from Purdue University, a Masters of Engineering in Electrical Engineering from The Pennsylvania State University, and graduated from the USAF Undergraduate Combat Systems Officer training school with an aeronautical rating. He received the prestigious DesignCon best paper award in 2020 and is a Keysight Certified Expert in ADS.



Randy White

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Randy White is the Memory Solutions Program Manager for Keysight Technologies. He is focused on test methodologies for emerging memory technologies in server, mobile, and embedded applications. He has participated on many standards committees including PCI-SIG, USB-IF, SATA-IO, JEDEC to help define new test methodologies, and is currently the chair of the JEDEC JC40.5 Logic Validation subcommittee. He graduated with a BSEE from Oregon State University.



Today's Key Takeaways

- To validate design performance on one of the first DDR4-3200 FPGA memory controllers as well as verify whether the design's electrical performance meets the JEDEC specifications through power aware simulations and measurements. These power aware simulations will look at the effects of SSN/SSO while including the effects of probe loading and a memory component interposer that is present during the measurement.
- This effort will look at EM extracted models from a 3D solver and show considerations to properly simulate with these models. While concluding with actual measurement correlation being done on the same simulated DDR4-3200 model.



Overview

- Big Data Evolution
- Background on Interposers
- Measurement Setup with Interposer
- DDR4-3200 Measurement Results
- Simulation Setup
- Simulation Results
- DDR5 Channel Reflections and DFE Considerations
- DDR5 Golden Channel
- Next Steps
- Conclusion
- Questions



Big Data Evolution

- The era of “Big Data”
 - Global “Big Data” consumption increased 5000% between 2010 and 2020
 - Data usage increased from 1.2 trillion GB to ~60 trillion GB
 - By 2025, estimated that over 463 Exabytes (463,000 Petabytes) of data created each day (212,765,957 DVDs)
 - Memory bandwidth continues performance scaling to meet requirements of the next-generation data center, IoT, and other high-speed applications
- Increased pressure from “Big Data” means SI engineers need to ensure high-speed memory designs will work



Source: The Evolution of Big Data
<https://www.qubole.com/blog/big-data-evolution/>



Measurement Platform

XILINX VCK190

- Xilinx Versal ACAP
- Validate DDR4-3200 Speed
- Hardened integrated DDR Memory Controller (DDRMC) + soft memory interface IP options
- AXI Traffic Generator used to exercise memory IP in both simulation and post-synthesis for hardware analysis



Source: Xilinx.com



Background on DDR4 SSN

WHAT IS SSN

- **Parallel single-ended signaling always suffers from Simultaneous Switching Noise (SSN)**
 - On Die and on package power delivery is never perfect, and will introduce VDD/GND dips/bounces that will be seen on the signals, as the driver is supplied by VDD and GND
 - Single ended push/pull drivers will cause a significant $\frac{dI}{dt}$ where any impedance (usually defined by inductance) will cause noise on the voltage rail that supplies a set of e. g. 11 output drivers (8* DQ, 1*DM/DBI, 2*DQS)
 - *Differential interfaces (e. g. CML) usually are loading the power rails with more DC like current*
- **It is not just switching all TX outputs (SSO), but also when receiving and terminating many parallel signals this can introduce significant on-die noise, potentially disturbing internal circuitry.**
- **Experience shows, that quite often the Controller package is the limiting factor, as it is difficult to provide low inductive power planes, as an example:**
 - 11 signals per byte lane (DQ/DM/DQS) * 9-byte lanes * 2 channels = 198 output drivers that might switch in parallel!



Background on DDR Power Aware Simulations

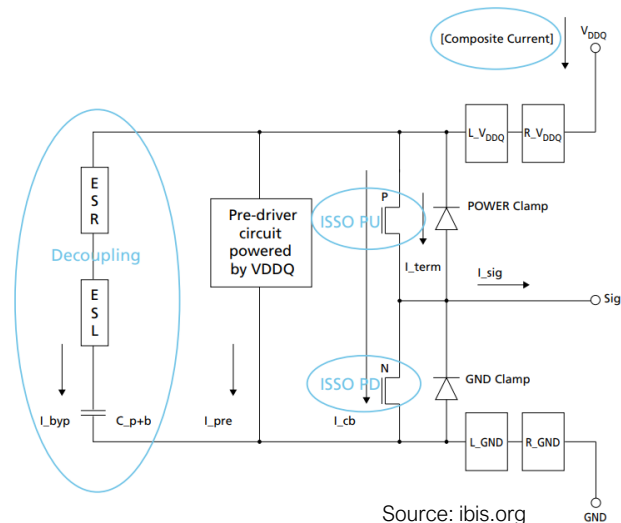
SSN AND SSO IMPACTS TO DDR MODELING

- **Simultaneous switching output noise, in single-ended signaling, is one of the major performance limiters as data-rates scale higher**
- **Output drivers are major contributors of noise in the system**
 - Power Supply noise and current profile are important in SSO simulations
- **Latest generation DDR4 and next-generation DDR5 solutions, simulations need to include SSN, and therefore power-aware SI simulation modeling is necessary.**

- **Today's SI engineers need to be able to do both SI and PI when it comes to modeling DDR interfaces**

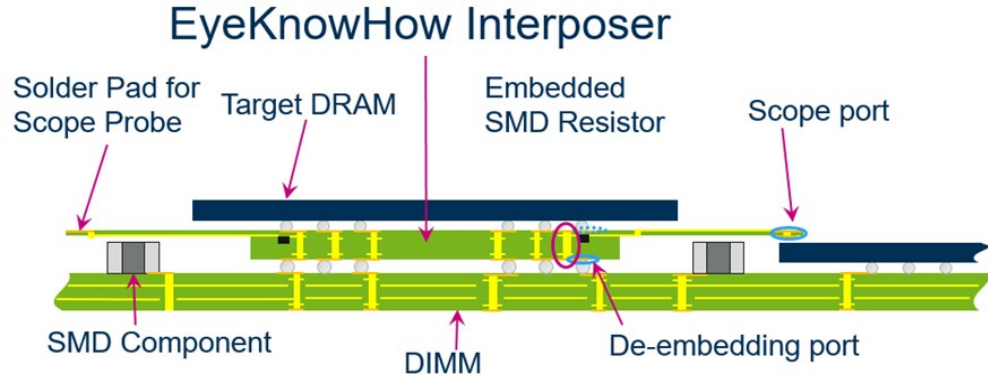
PI Modeling requires [Composite Current], [ISSO PU], [ISSO PD], & IBIS ISS on-die decoupling circuit model

This is defined in the IBIS Model



Background on Interposers

- **BGA component interposer for signal access**
- **Interposer model**
 - 2- or 4-port for simulation loading
 - 3- or 6-port for oscilloscope de-embedding
- **Probing side includes series resistor to minimize reflections**
 - Different types of active scope probes will react differently (e.g. due to the change of source impedance of the DUT)
 - Dependent on the type of probe a modification of the input resistors is required (see next slide)

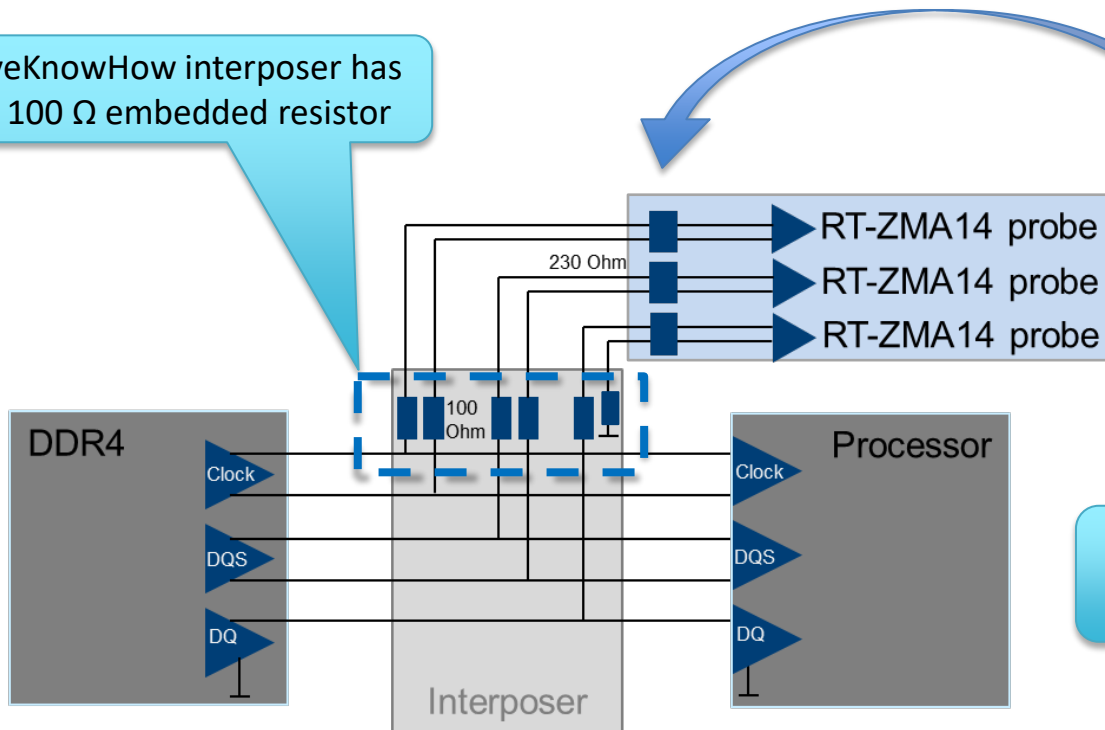


Source: EyeKnowHow.de



Measurement Setup with Interposer

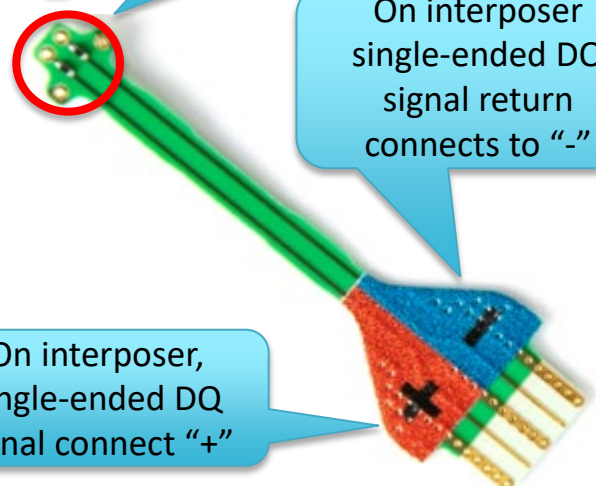
EyeKnowHow interposer has a 100 Ω embedded resistor



Modified resistors on RT-ZMA14 probe to be 230 Ω

On interposer single-ended DQ signal return connects to “-”

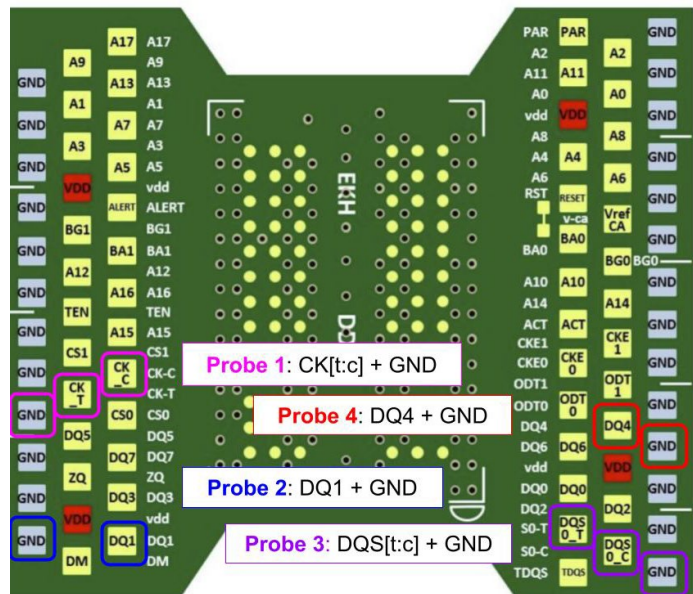
On interposer, single-ended DQ signal connect “+”



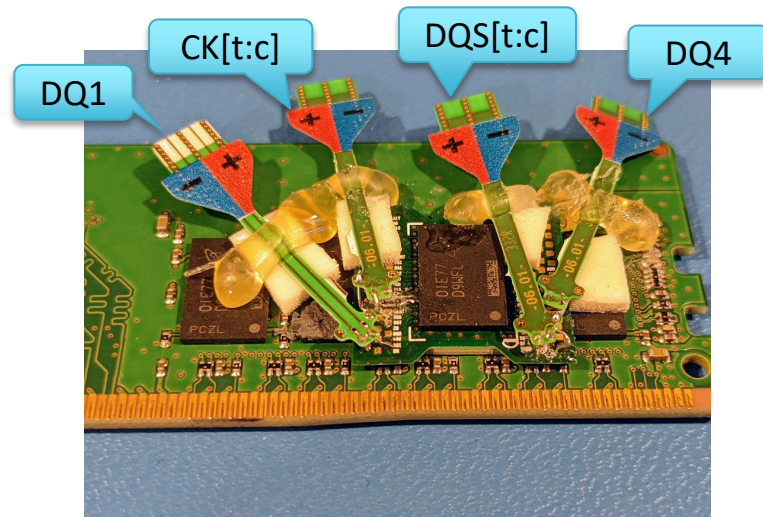
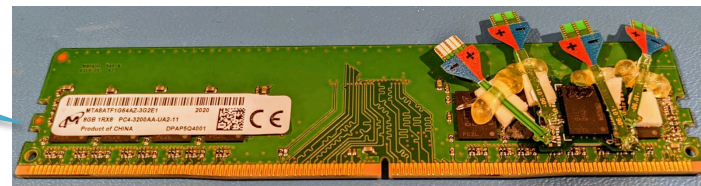
Source: “Deembedding of DDR Interposer” by Guido Schulze, April 2020 Rohde & Schwarz

Measurement Setup with Interposer

INTERPOSER PROBE SETUP WITH UDIMM



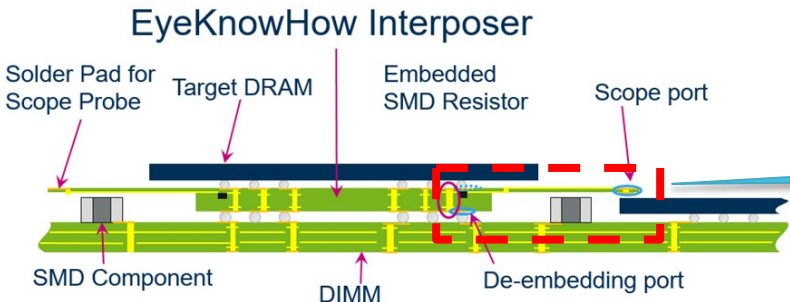
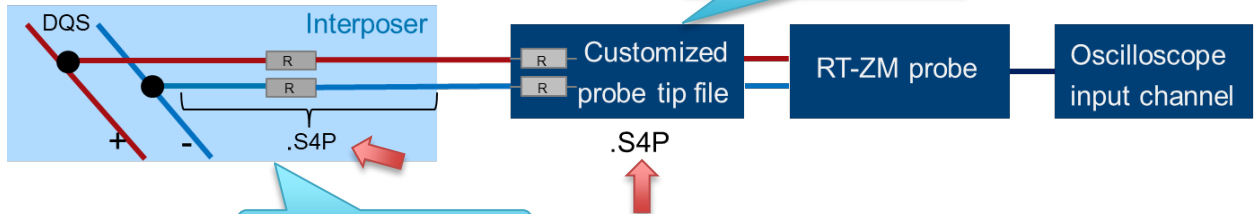
Micron R/C A2 UDIMM



Measurement Setup with Interposer

DE-EMBEDDING THE INTERPOSER

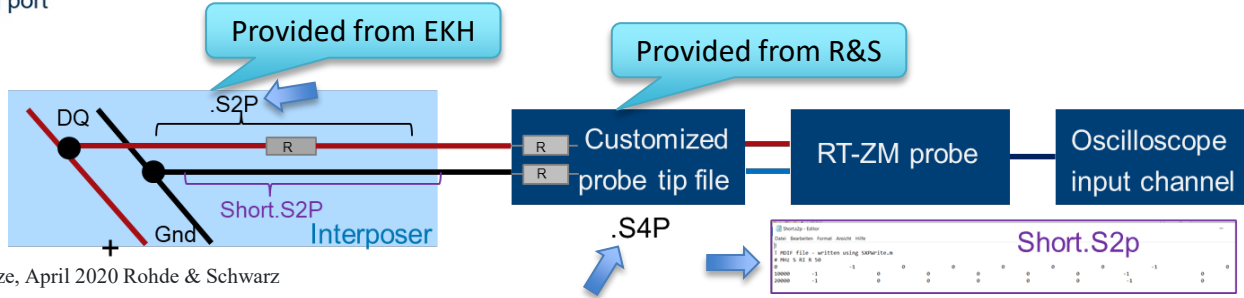
De-embedding DQS requires 2 models (red arrows)



Provided from EKH

What is being de-embedded during measurement

De-embedding DQ requires 3 models (blue arrows)



Source: "Deembedding of DDR Interposer" by Guido Schulze, April 2020 Rohde & Schwarz



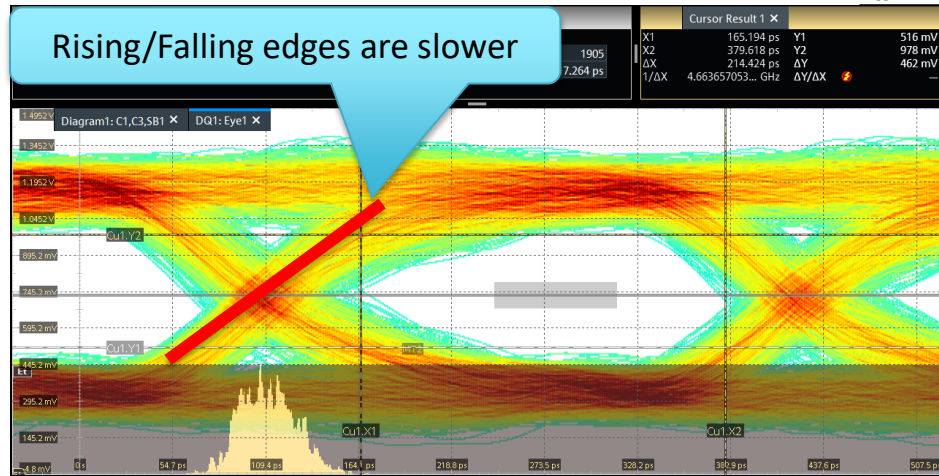
Measurement Setup with Interposer

WHY DE-EMBEDDING THE INTERPOSER MATTERS

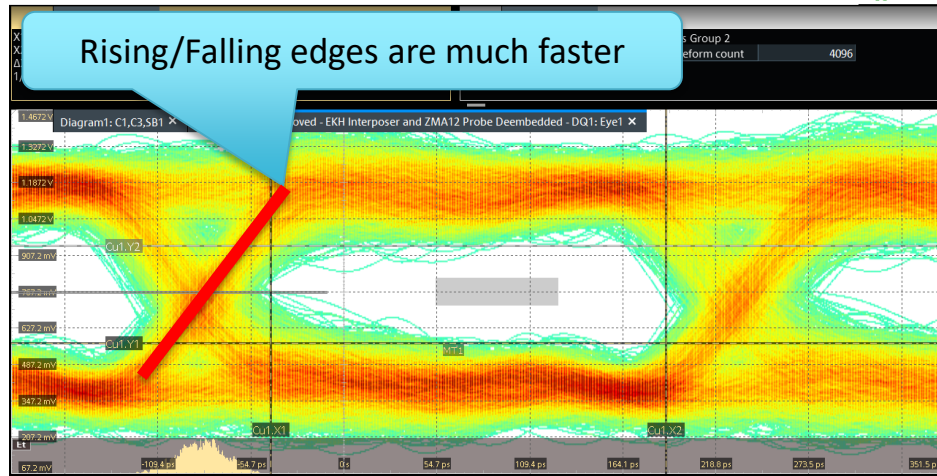
*Both measurement results shown are without Probe Loading

BY DE-EMBEDDING THE CORRECT EYE SHAPE CAN BE CAPTURED DURING MEASUREMENT!

Rising/Falling edges are slower



Rising/Falling edges are much faster



INTERPOSER NOT DE-EMBEDDED

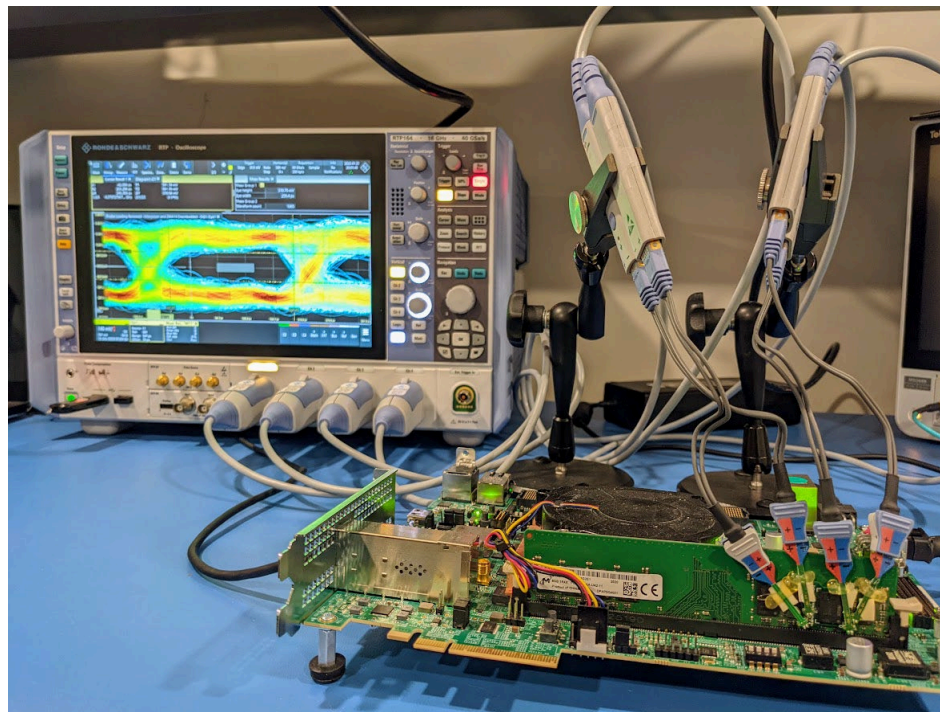
INTERPOSER DE-EMBEDDED



Measurement Setup with Interposer

MEASUREMENT PLATFORM WITH R&S RTP164 SCOPE

- R&S RTP164 16GHz BW Oscilloscope
- RT-ZM160 – 16GHz Modular Probe
- RT-ZMA14 Probe Tip (modified w/230Ω resistor)

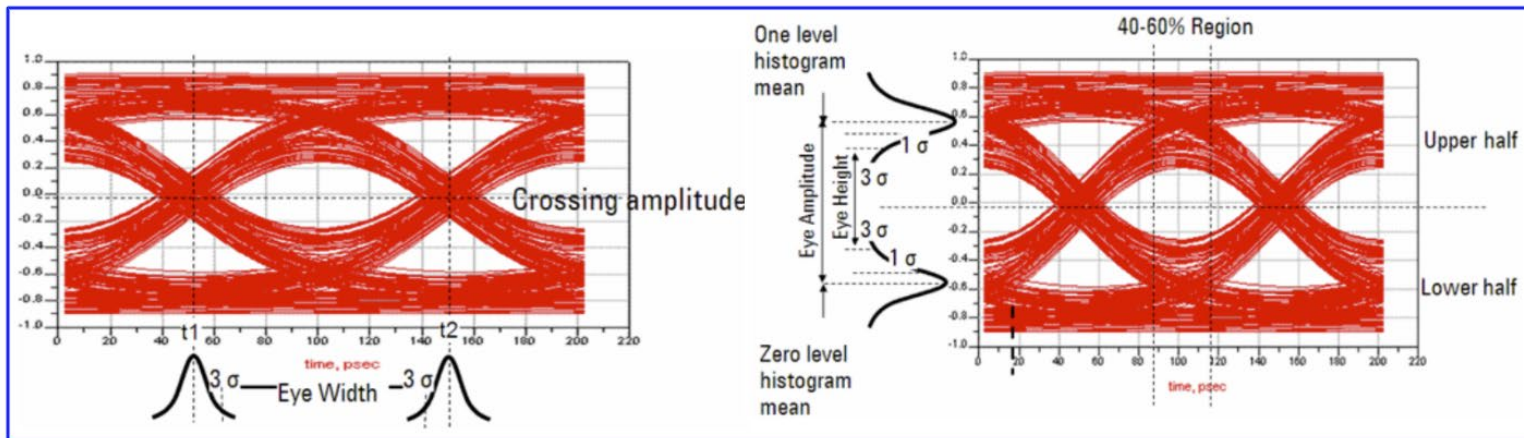


Eye Width and Eye Height Measurements

- R&S RTP164 and Keysight PathWave Memory Designer use the same equations to calculate Eye Width and Eye Height

$$\text{Eye Width} = (t_2 - 3 \cdot \sigma_2) - (t_1 + 3 \cdot \sigma_1)$$

$$\text{Eye Height} = (\text{Level1} - 3 \cdot \sigma_{\text{LEVEL1}}) - (\text{Level0} + 3 \cdot \sigma_{\text{LEVEL2}})$$



SOURCE: <http://literature.cdn.keysight.com/litweb/pdf/5989-9453EN.pdf>

Measurement Results and Probe Loading

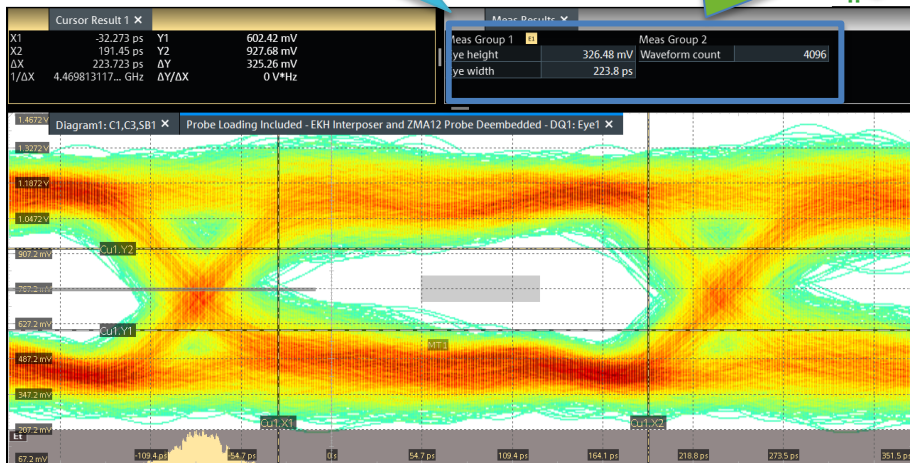
*Results shown are exact same measurement with and without Probe Loading

Eye Height: 326 mV
Eye Width: 223 ps

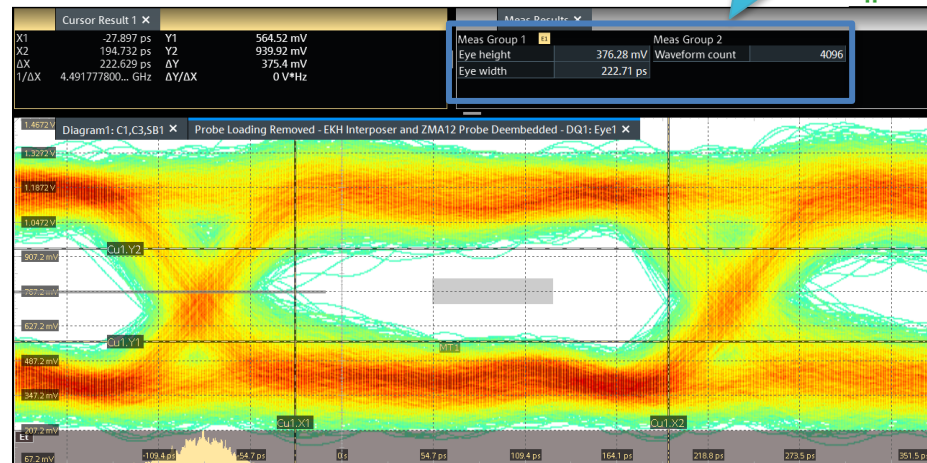
Probe loading reduces signal amplitude by 13%

Eye Height: 376 mV
Eye Width: 222 ps

2023-01-21
20:30:11



Probe Loading Included



Probe Loading Removed



Measurement Results

AVERAGE EYE HEIGHT AND EYE WIDTH – PROBE LOADING REMOVED

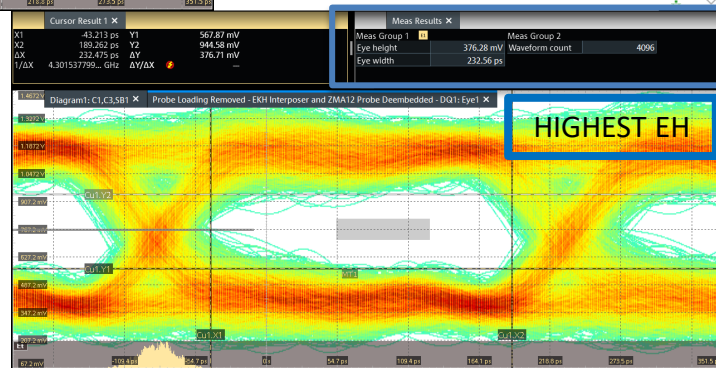
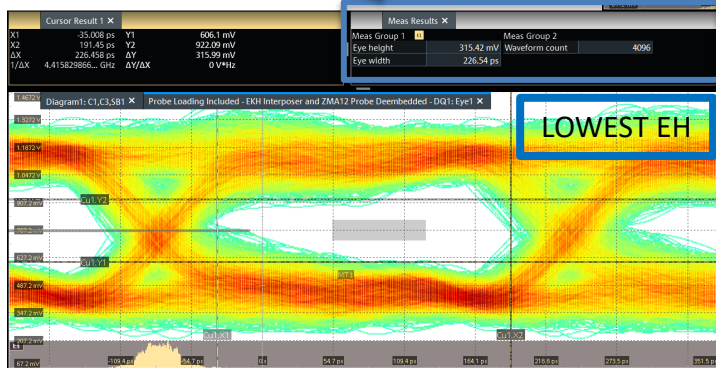
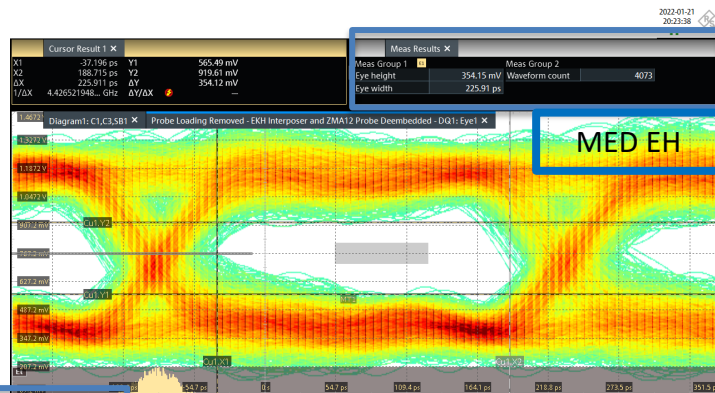
Average Eye Height: 348 mV
Average Eye Width: 228 ps

*Multiple measurements captured. Lowest, Medium and Highest Eye Height result was averaged

Eye Height: 315 mV
Eye Width: 226 ps

Eye Height: 354 mV
Eye Width: 226 ps

Eye Height: 376 mV
Eye Width: 232 ps



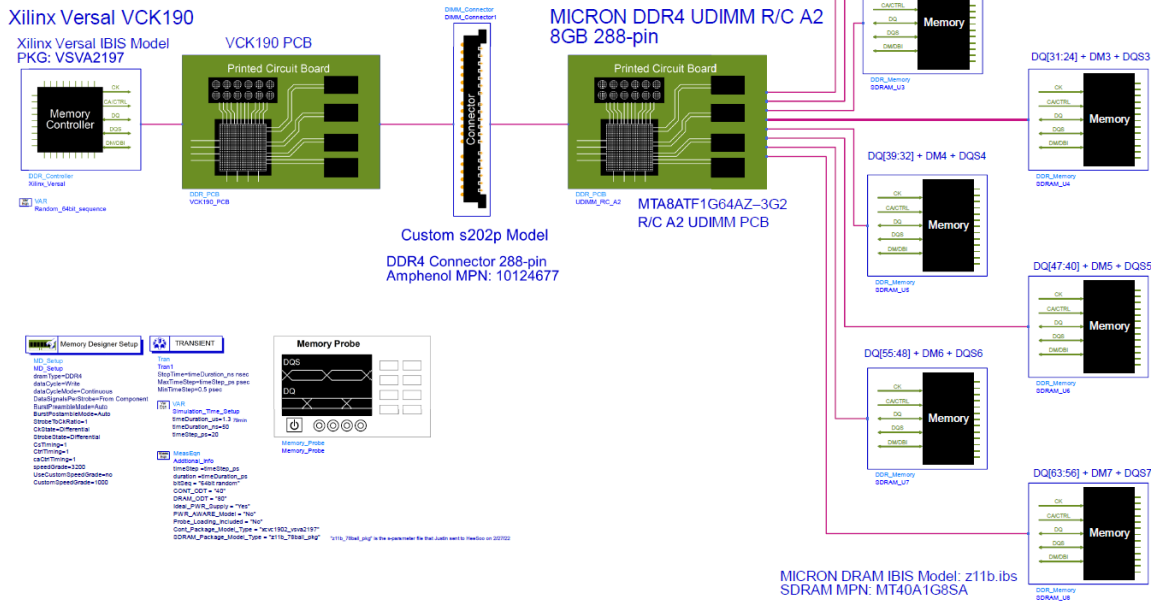
Simulation Model Setup

SI ONLY MODEL – DDR4-3200

Simulation Settings

- DDR4-3200 Speed Grade
- Pattern: 64-bit PRBS pattern across all 64 data bits
- SIM Duration: 1.3usec = 4160 bits across the channel
- Transient time step = 20ps

SI ONLY - DDR4-3200 WRITE - DQ[63:0] + DM[7:0] + DQS[7:0]



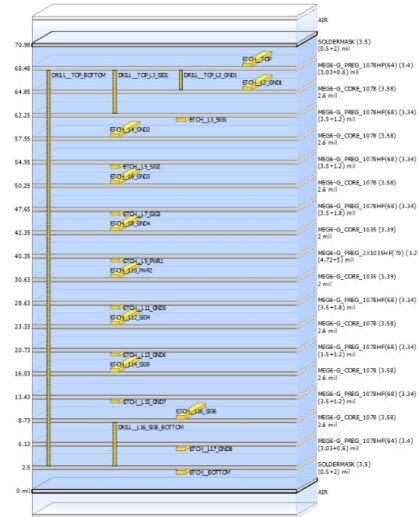
Simulation Model Setup

VCK190 PCB AND R/C A2 UDIMM PCB STACKUPS

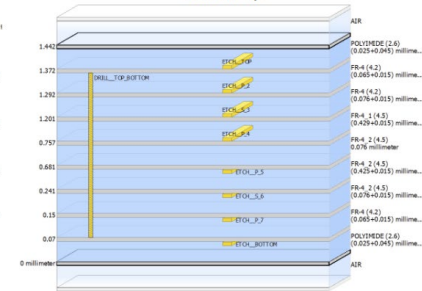
- **SIPro used to create EM extracted models for SI nets**
 - ALL 8-byte lanes for DQ, DM, DQS nets were co-extracted together, on the VCK190 and UDIMM PCBs, to account for the net-to-net coupling
- **PIPro used to create EM extracted models for PDN on VCK190 and UDIMM**
- **All EM extracted models were fully passive and only some models had minor causality violations**
- **VCK190 PCB stack-up total thickness is 70.98 mil**
 - 18 total layers
- **UDIMM R/C A2 PCB stack-up total thickness is 1.442 mm (meets JEDEC UDIMM standard for thickness)**
 - 8 total layers

NOTE: JEDEC UDIMM standard thickness is 1.4 +/-0.1 mm without solder mask

Xilinx VCK190 PCB Stack-up



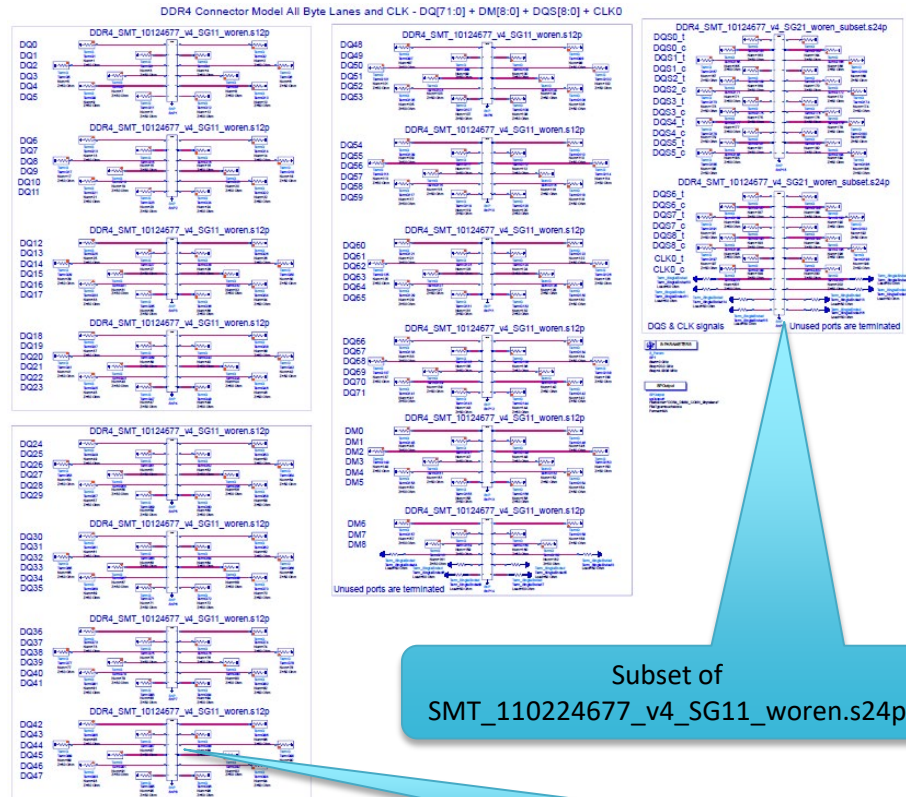
UDIMM PC4-3200 R/C A2 PCB Stack-up



Simulation Model Setup

SETTING UP UDIMM CONNECTOR MODEL

- Amphenol provides 12-port SG & 24-port SS touchstone models for DDR4 288-pin DIMM connector
 - 202-port custom model generated for 9-byte lanes with CLK
- A limitation is simulated crosstalk between byte lanes is limited at the connector to only signals within 12-port SG and 24-port SS model.



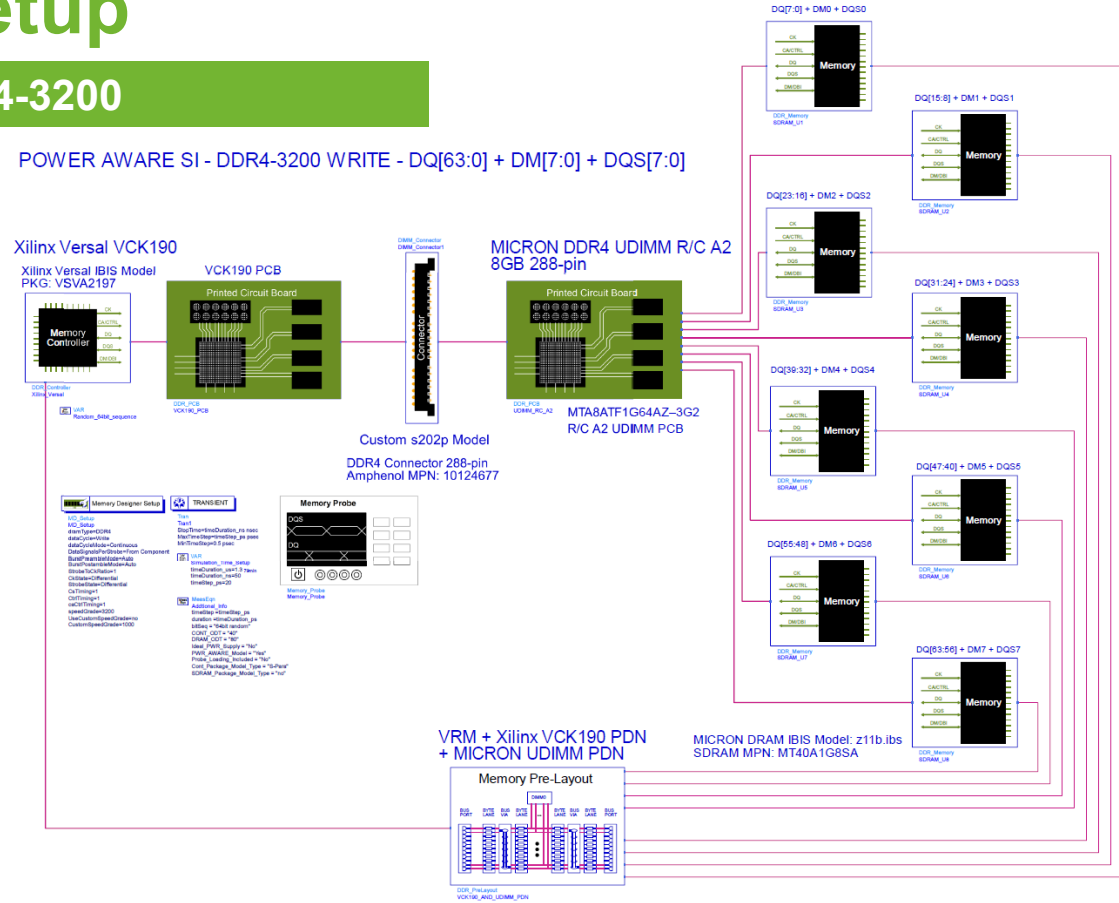
Simulation Model Setup

POWER AWARE SI MODEL – DDR4-3200

Simulation Settings

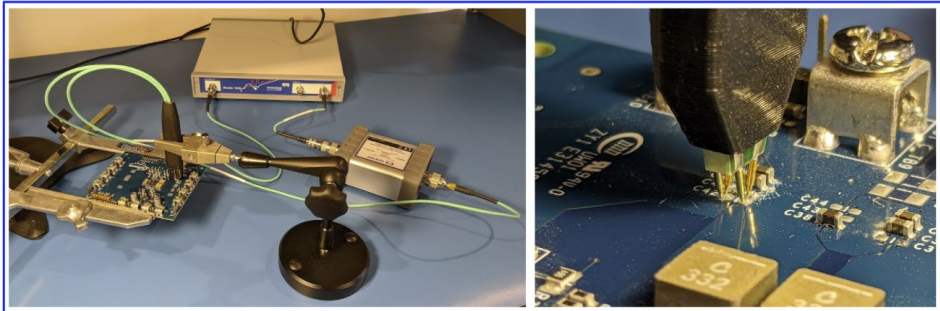
- DDR4-3200 Speed Grade
- Pattern: 64-bit PRBS pattern across all 64 data bits
- SIM Duration: 1.3usec = 4160 bits across the channel
- Transient time step = 20ps

POWER AWARE SI - DDR4-3200 WRITE - DQ[63:0] + DM[7:0] + DQS[7:0]



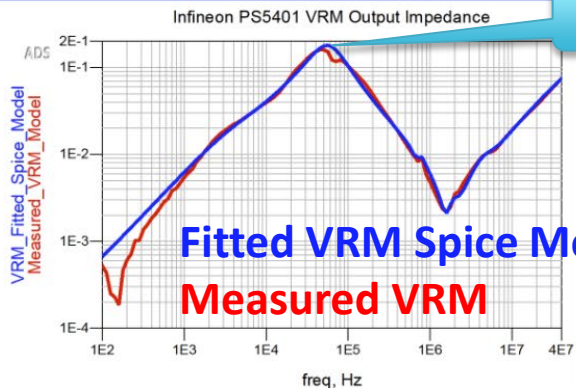
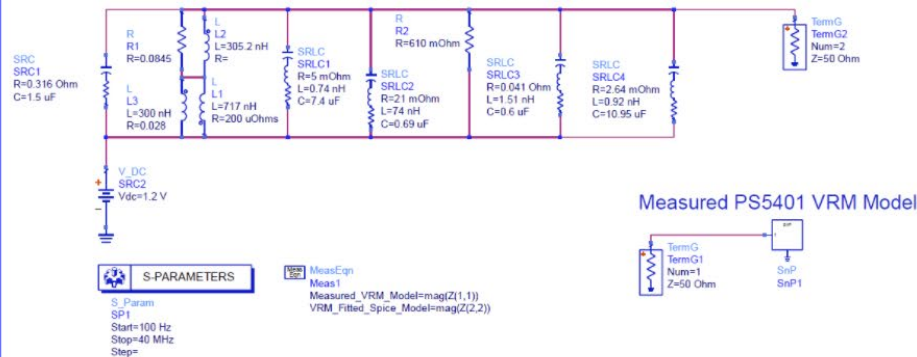
Simulation Model Setup

VCK190 VRM CHARACTERIZATION



- Omicron Lab Bode 100
- Picotest P2102A-1X 2-port Probe
- Picotest J2102B Common Mode Transformer
- Picotest PDN Cable – BNC-BNC 0.25m
- DUT – Infineon PS5401 EVAL Kit

PS5401 VRM Spice Fitted Model

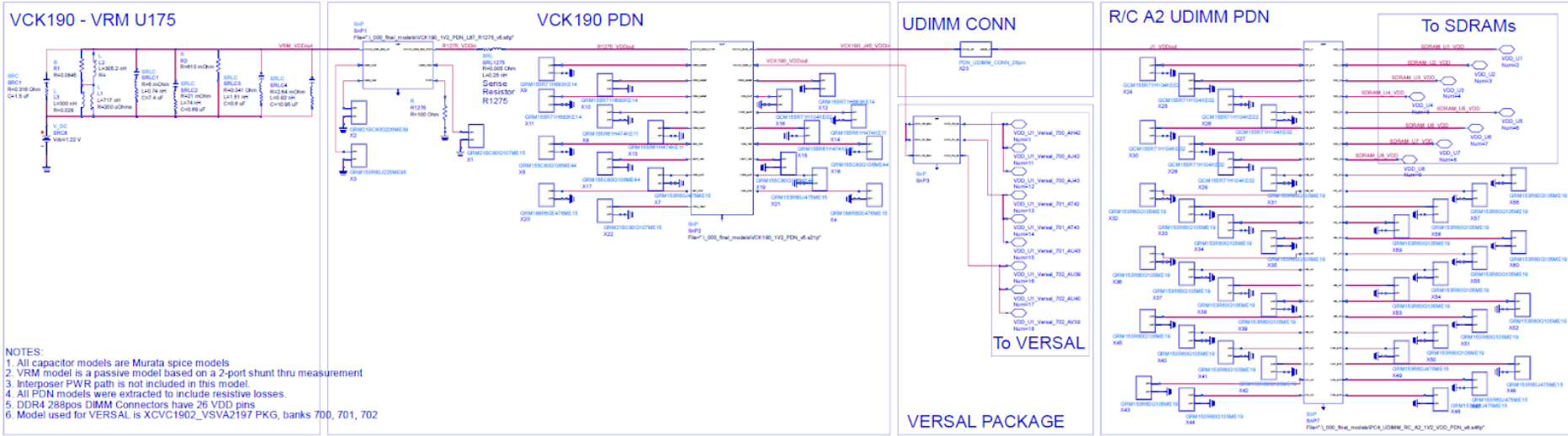


180 mΩ peak @55kHz



Simulation Model Setup

VRM + VCK190 PDN + R/C A2 UDIMM PDN



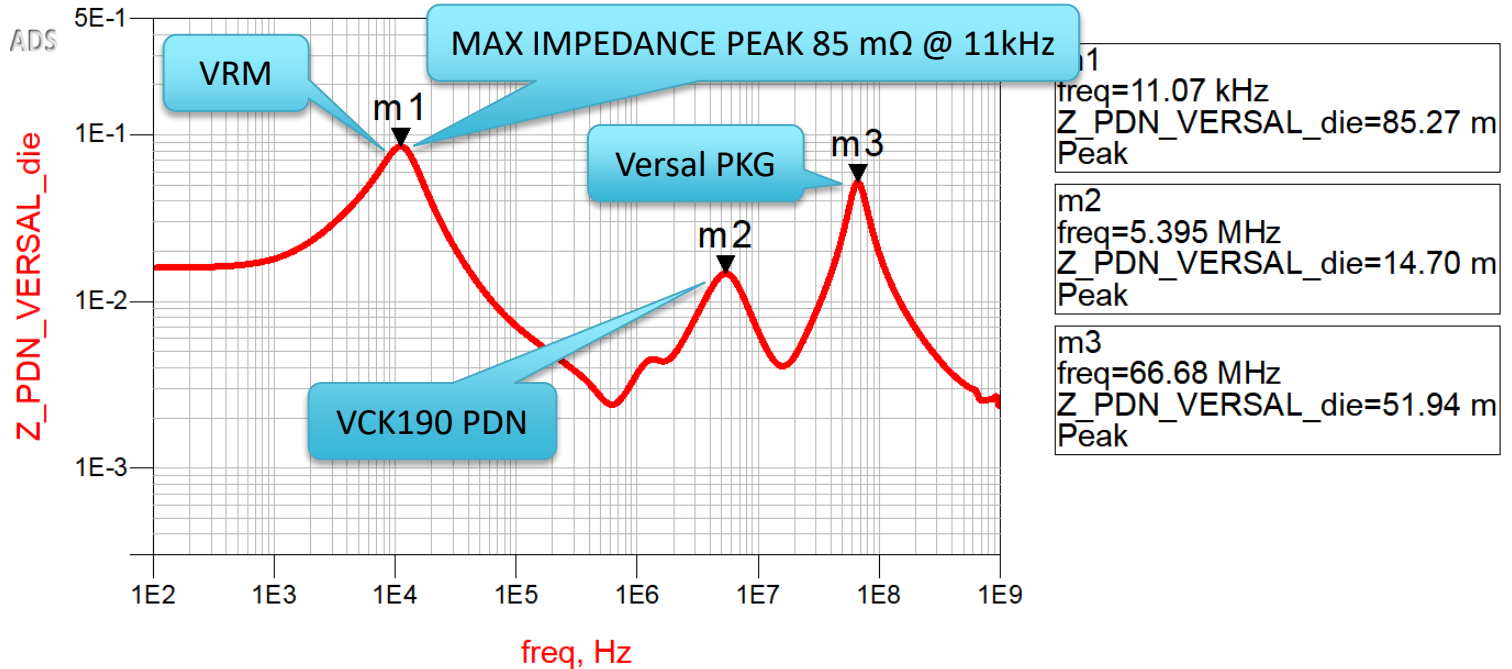
- All capacitor models are Murata spice models
- Versal VCCO PKG Model included for banks 700, 701, 702 – used for DDR4
- UDIMM Connector model includes 26 VDD pins to ensure accurate spreading inductance
- UDIMM connector model is assumed to include GND losses



Simulation Model Setup

PDN LOOKING FROM VERSAL DIE

PDN - VCK190 with R/C A2 UDIMM - Looking from Versal Die



Simulation Model Setup

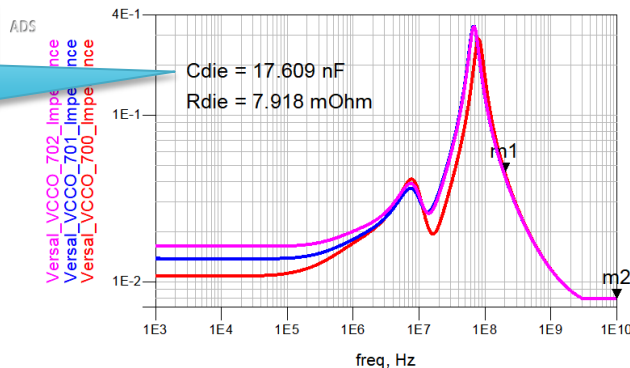
VERSAL DIE AND PKG – VCCO BANK 700, 701, 702 ANALYSIS

- In Versal IBIS model, capacitance per power pin (AJ42, AT43, AV39) are all about 50 pF, which is unusually high for the C_pkg

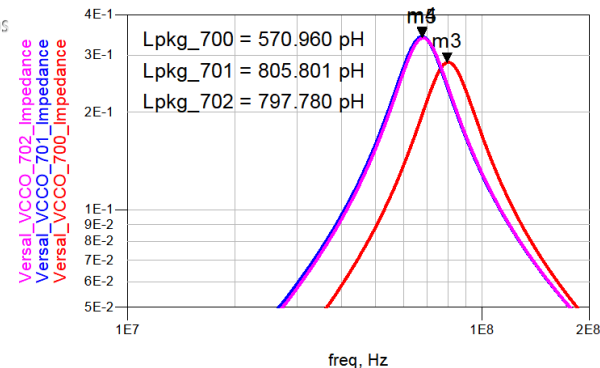
During DDR4 write cycle there is ~440 pF/DQ/DM/DQS available

$$C_{die} = \frac{1}{2\pi f X_C}$$

Versal XCVC1902 PKG VCCO 700, 701, 702 Impedance, VRM Side Shorted



ZOOMED IN VIEW



From Micron IBIS/HSPICE Model Quality Report: Z11B

VDDQ/VSSQ Decoupling Capacitance (Approximate value at 10MHz) – Full Die: 6.7nF

Included in HSPICE DQ/DQS/DM models? **Yes** Amount per DQ/DQS/DM model: 304.4pF

As a comparison Micron SDRAM MPN: MT40A1G8SA provides 304.4 pF/DQ/DM/DQS

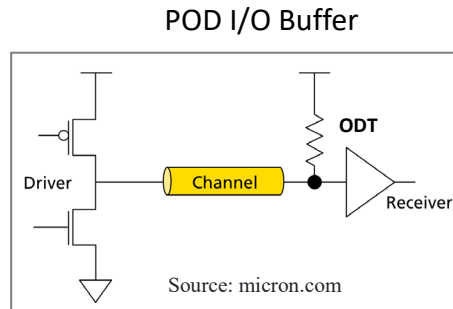
Ensures a reasonable amount of on-die decoupling has been included in Memory CTL to support SSO



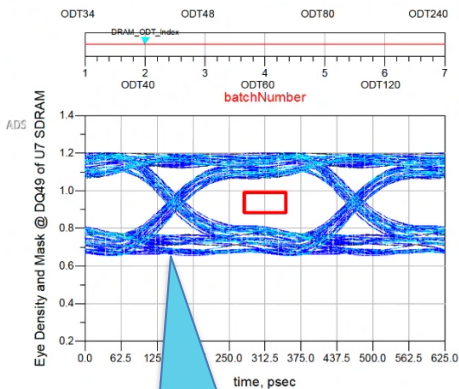
Background on ODT Levels

HOW ODT WORKS WITH DDR4

- On-Die Termination (ODT) for reducing reflections from discontinuities
- Source (driver) + Load → voltage divider network with pseudo-open drain

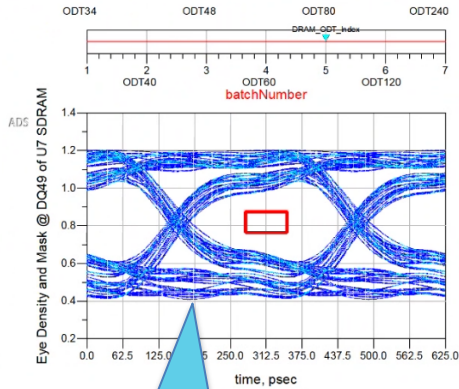


ODT = 40 ohms



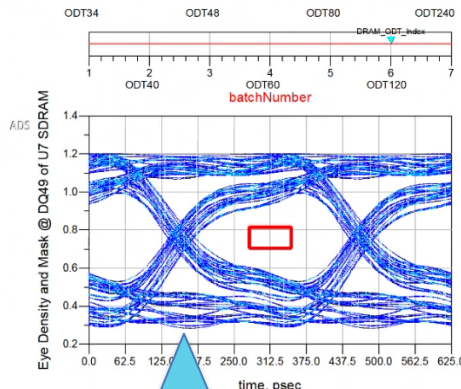
LEVEL0 = 0.65V

ODT = 80 ohms



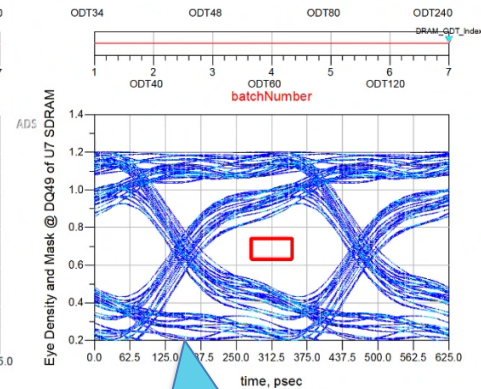
LEVEL0 = 0.4V

ODT = 120 ohms



LEVEL0 = 0.3V

ODT = 240 ohms



LEVEL0 = 0.2V



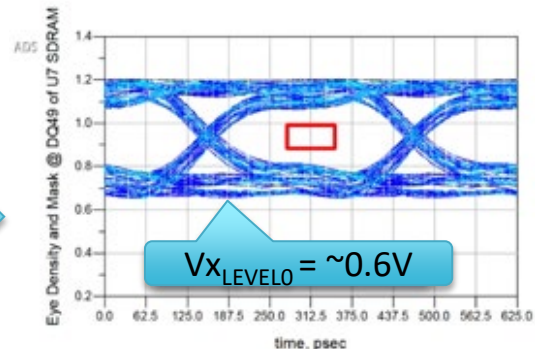
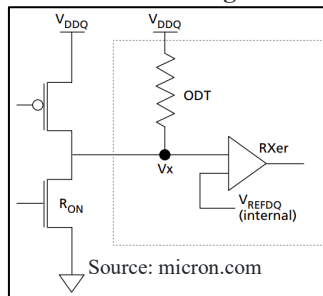
Background on ODT Levels

XILINX VERSAL REPORTED ODT VALUE DURING MEASUREMENT

- During measurement Versal register settings reported ODT = 40Ω

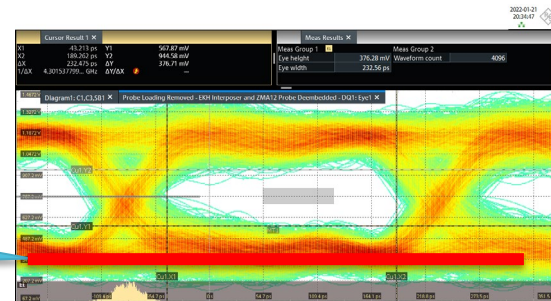
$V_{DDQ} = 1.2V$
 $Versal\ DRV = R_{ON} = 40\Omega$
 $ODT = 40\Omega$
 $V_{X_{LEVEL0}} = 0.6V$

DDR4 POD Configuration



$$V_{X_{LEVEL0}} = V_{DDQ} \cdot \frac{R_{ON}}{R_{ON} + ODT}$$

Measurement with Xilinx Versal during DDR4 write shows $V_{X_{LEVEL0}} = \sim 400\text{ mV}$



For simulation correlation to measurement a minimum ODT setting of 80Ω is required

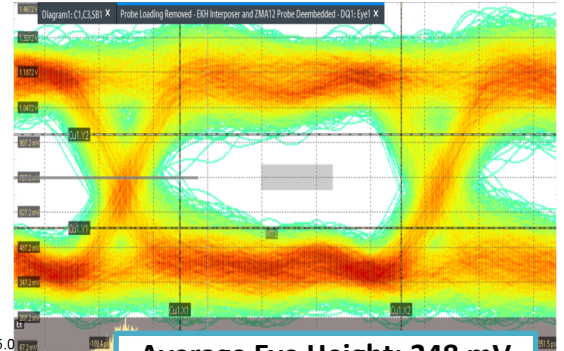
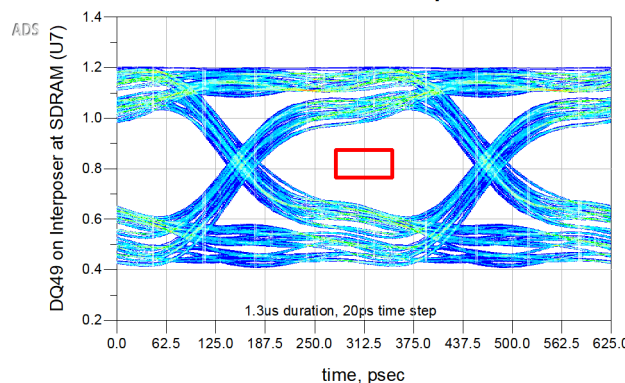


Simulation Model Results

SI ONLY – MEM CTL SP DISTRIBUTED PKG MODEL

- Results shown with optimized eye using ODT = 80Ω
- Versal distributed SP model included
- SDRAM IBIS model v2.4
 - DRAM PKG model not included

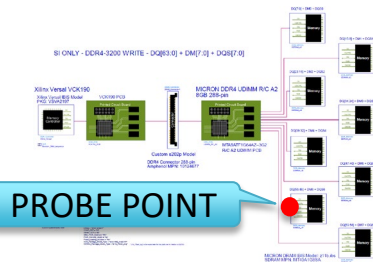
Micron DQ49 - Interposer DQ1



Average Eye Height: 348 mV
Average Eye Width: 228 ps

Measurement	...emory_Probe.EyeWidth
EyeWidth	256.2 p
Measurement	...mory_Probe.EyeHeight
EyeHeight	301.0 m

Simulation Summary:
 Bit Sequence = 64bit random
 CONT_ODT = 40 Ohm
 DRAM_ODT = 80 Ohm
 Controller pkg model = S-Para
 DRAM pkg model = no
 PWR Aware Sim = No
 Ideal PWR Supply = Yes



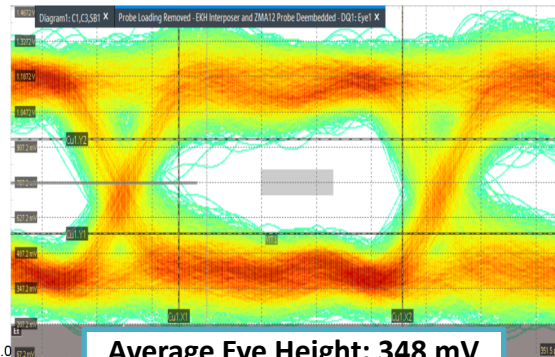
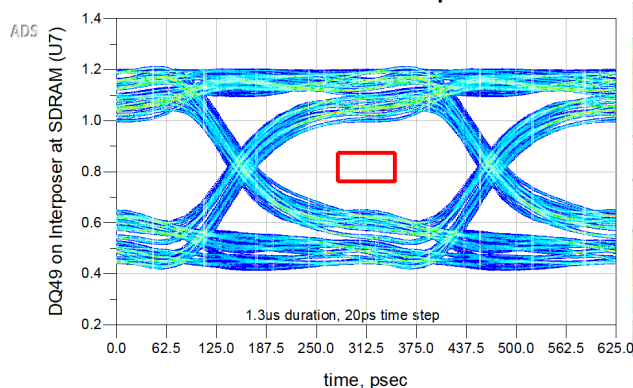
Result shown is with Versal S-parameter Distributed PKG Model

Simulation Model Results

SI ONLY - MEM CTL SPARSE MATRIX PKG MODEL & NO DRAM PKG MODEL, DRAM ibis v2.4

- Results are shown with optimized eye using ODT = 80Ω
- Versal sparse matrix PKG model included
- SDRAM IBIS model v2.4
 - DRAM PKG model not included

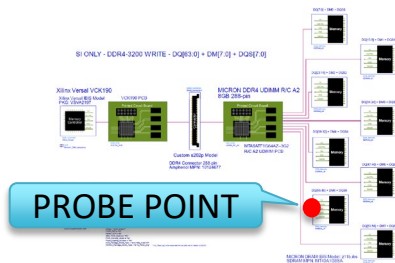
Micron DQ49 - Interposer DQ1



Average Eye Height: 348 mV
Average Eye Width: 228 ps

Measurement	...emory_Probe.EyeWidth
EyeWidth	265.6 p
Measurement	...mory_Probe.EyeHeight
EyeHeight	339.0 m

Simulation Summary:
Bit Sequence = 64bit random
CONT_ODT = 40 Ohm
DRAM_ODT = 80 Ohm
Controller pkg model = xcvc1902_vsva2197
DRAM pkg model = no
PWR Aware Sim = No
Ideal PWR Supply = Yes



13% (38 mV) increase in Eye Height by using Versal Sparse Matrix PKG Model

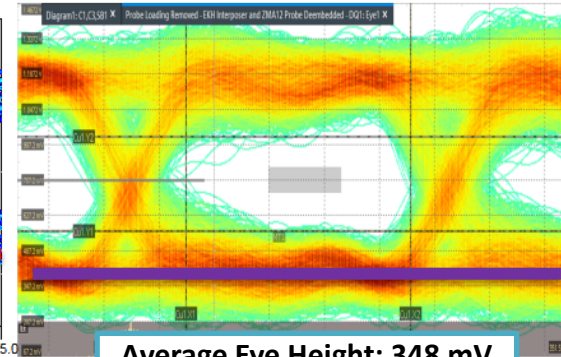
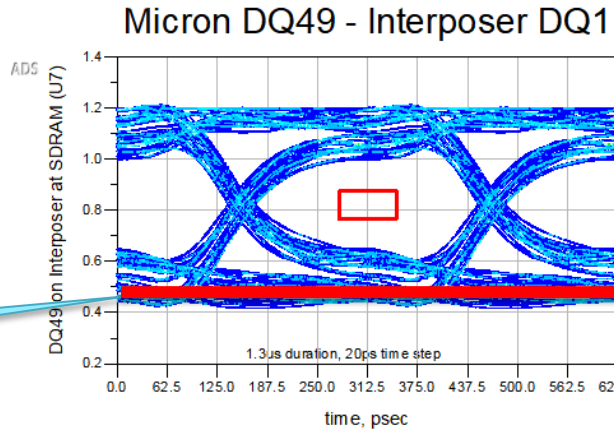


Simulation Model Results

SI ONLY - MEM CTL SPARSE MATRIX PKG MODEL & NO DRAM PKG MODEL, DRAM ibis v2.8.2

- Results are shown with optimized eye using ODT = 80Ω
- Versal sparse matrix PKG model included
- SDRAM IBIS model v2.8.2
 - DRAM PKG model not included

Level0 point is lower in measurement vs. simulation

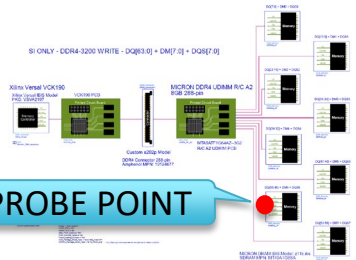


Average Eye Height: 348 mV
Average Eye Width: 228 ps

Simulation Summary:
 Bit Sequence = 64bit random
 CONT_ODT = 40 Ohm
 DRAM_ODT = 80 Ohm
 Controller pkg model = xcvc1902_vsva2197
 DRAM pkg model = no
 PWR Aware Sim = No
 Ideal PWR Supply = Yes

Measurement	...emory_Probe.EyeWidth
EyeWidth	265.6 p
Measurement	...emory_Probe.EyeHeight
EyeHeight	341.0 m

0.6% (2 mV) increase in Eye Height when using newer DRAM ibis model v2.8.2



Simulation Model Results

SI ONLY MEM CTL SPARSE MATRIX PKG MODEL, NO DRAM PKG MODEL, DRAM ibis v2.8.2, DRAM SLOW CORNER

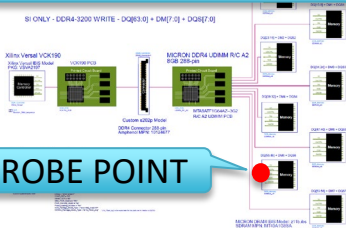
DRAM IBIS CORNER - ODT SETTING*

TYP	SLOW	FAST
82.3 Ω	92.8 Ω	71.8 Ω

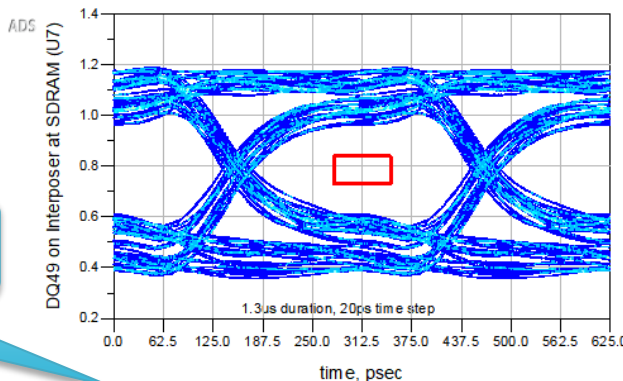
*Provided by Micron

Eye Width is 15.7% (36 ps) larger than Average measurement

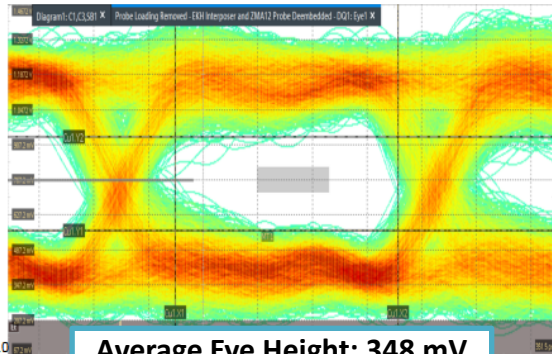
1.8% (6 mV) increase in Eye Height with SLOW DRAM IBIS CORNER



Micron DQ49 - Interposer DQ1



Measurement	...emory_Probe.EyeWidth
EyeWidth	264.1 p
Measurement	...mory_Probe.EyeHeight
EyeHeight	347.0 m



Average Eye Height: 348 mV
Average Eye Width: 228 ps

Simulation Summary:
Bit Sequence = 64bit random
CONT_ODT = 40 Ohm
DRAM_ODT = 80 Ohm
Controller pkg model = xcvc1902_vsva2197
DRAM pkg model = z11b 2.8.2 no package slowcorner
PWR Aware Sim = No
Ideal PWR Supply = Yes

Eye Height is 0.3% (1 mV) lower than Average measurement with no injected jitter



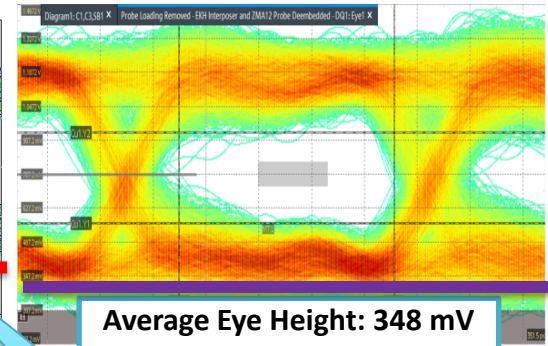
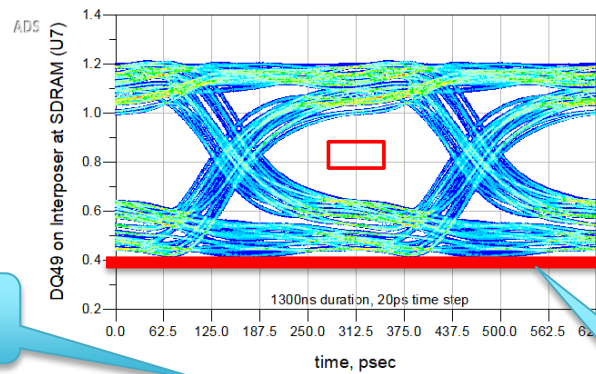
Simulation Model Results with Injected Jitter



SI ONLY MEM CTL SPARSE MATRIX PKG MODEL, NO DRAM PKG MODEL, DRAM ibis v2.8.2, DRAM SLOW CORNER

- Results shown with optimized eye using ODT = 80Ω
- Versal sparse matrix PKG model included
- SDRAM IBIS model v2.8.2
 - DRAM PKG model not included
- MEM CTL RJ = 0.36 ps, PJ = 23.4 ps @ 200MHz**

Micron DQ49 - Interposer DQ1



Eye Width is **2.65%** (6 ps) larger than Average measurement

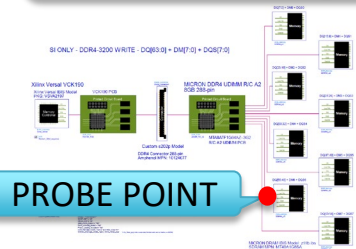
Eye Height is **9.4%** (33 mV) lower than Average measurement

Average Eye Height: 348 mV
Average Eye Width: 228 ps

Measurement	...emory_Probe.EyeWidth
EyeWidth	234.4 p
Measurement	...emory_Probe.EyeHeight
EyeHeight	316.0 m

Level0 is higher in simulation

Simulation Summary:
Bit Sequence = 64bit random
Controller Tx Rj in ps = 0.356
ps = 23.438
Frequency in MHz = 200.000
Ohm
Ohm
Iel = xcvc1902_vsva2197
PWR Aware Sim = No
Ideal PWR Supply = Yes



Eye Width correlates to Measurement! The SDRAM ODT model prevented us from matching Eye Height measurement with injected jitter.

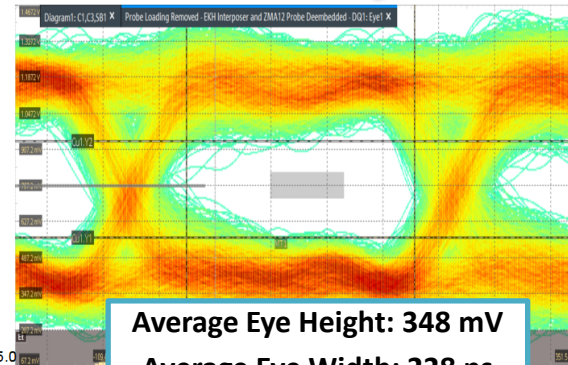
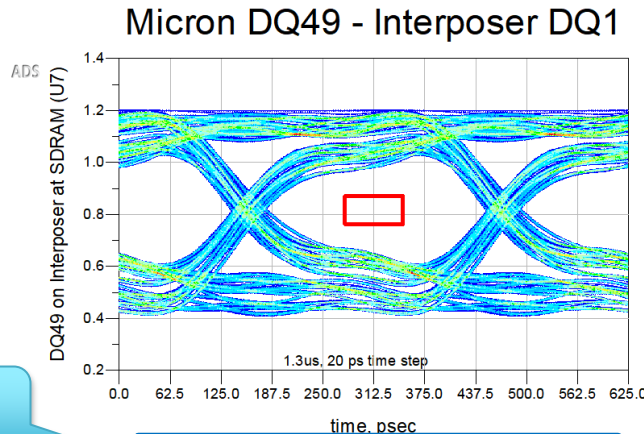
Simulation Model Results

POWER AWARE SI RESULTS

- Results are shown with optimized eye using ODT = 80Ω
- Versal distributed SP model included
- SDRAM IBIS model v2.8.2
 - DRAM PKG model not included

Measurement model includes SSN from SSO

Eye Width is 12% (28 ps) larger than Average measurement

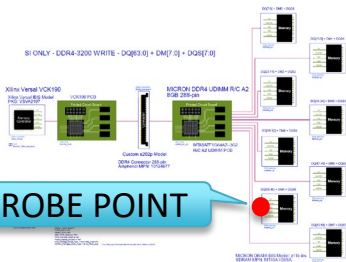


Average Eye Height: 348 mV
Average Eye Width: 228 ps

Measurement	...emory_Probe.EyeWidth
EyeWidth	256.2 p
Measurement	...emory_Probe.EyeHeight
EyeHeight	296.0 m

Simulation Summary:
Bit Sequence = 64bit random
Controller Tx Rj in ps = @TxJitter_Rj_ps
Controller Tx Pj in ps = @TxJitter_Pj_ps
Controller Tx Pj frequency in MHz = @TxJitter_Pj_freq
CONT_ODT = 40 Ohm
DRAM_ODT = 80 Ohm
Controller pkg model = S-Para
DRAM pkg model = no
PWR Aware Sim = Yes
Ideal PWR Supply = No

PROBE POINT



15% (52 mV) decrease in Eye Height vs. Average Measurement

6.3% (20 mV) decrease in Eye Height vs. SI only result Jitter

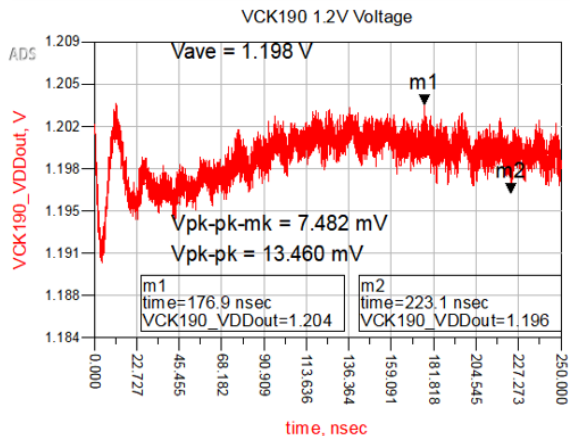


Simulation Model Results

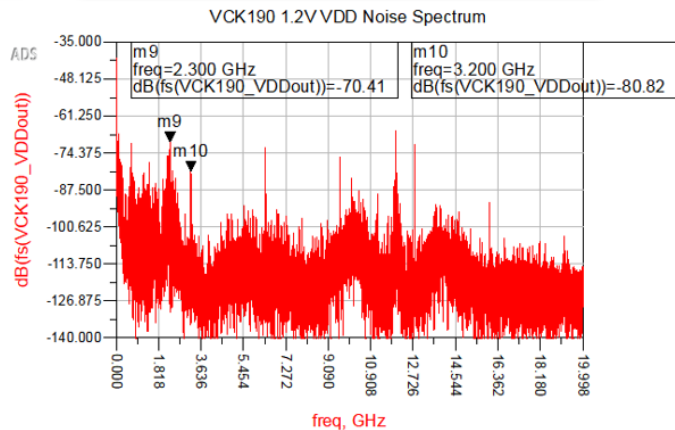
POWER AWARE SI RESULTS

- Power Aware SI Model includes 64 bits switching in PRBS pattern

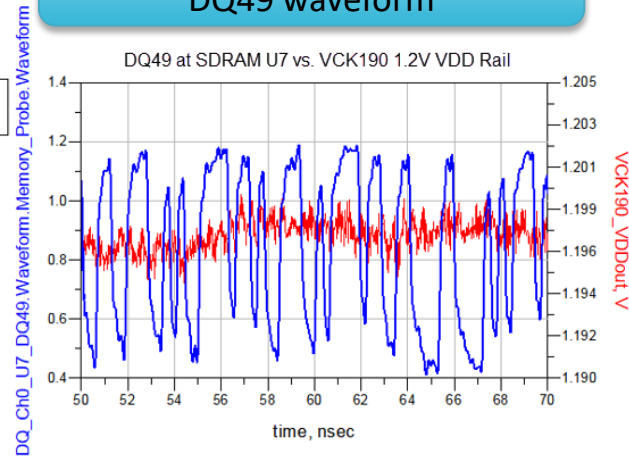
Very little ripple voltage seen where is Vpk-pk (steady state) = 7.5 mV



Almost no noise seen at 3.2 GHz, the noise is -80.8 dB



Very little SSN superimposed on DQ49 waveform



MEMORY CONTROLLER MODEL LIKELY UNDERREPRESENTING NOISE PROFILE



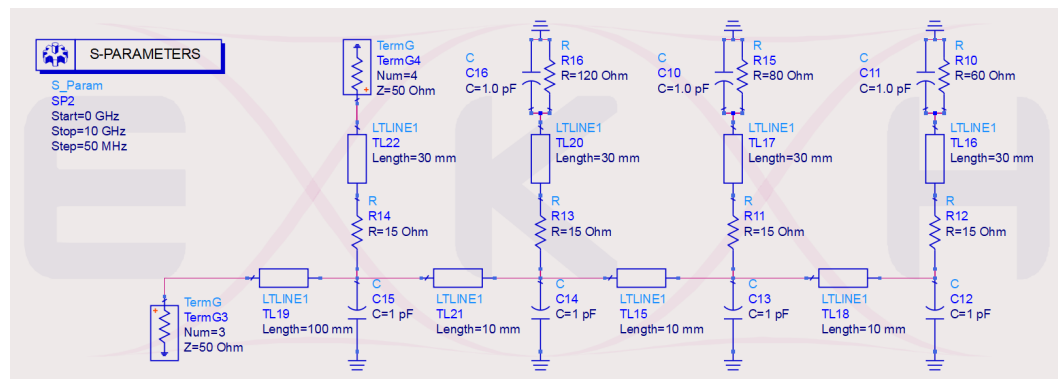
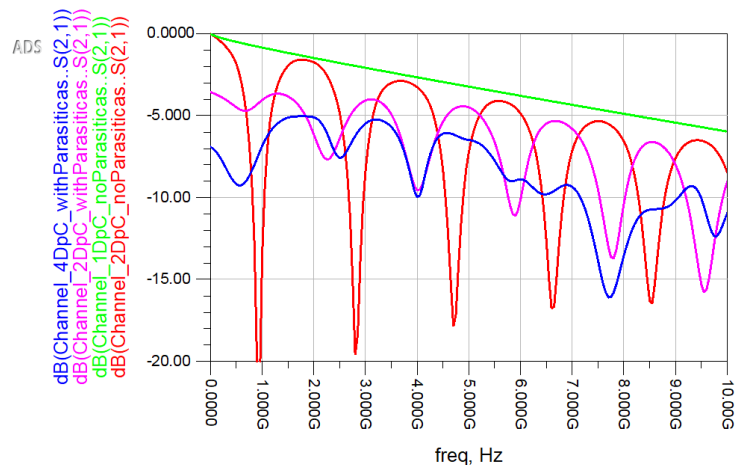
Equalizer: Impact of Topology

CHANNEL RESPONSE FOR MEMORY INTERFACES

- Channel Responses for a higher number of DIMMs per Channel

- R-DIMM does have a series Resistor on DIMM
- Stub is too long to compensate with 4-tap DFE (blue S21 plot)

→ It will be difficult (near impossible) to implement 4 DIMM systems at high speed!



4 DIMM slots: 10mm DIMM2DIMM + 30mm DIMM stub



Reflections in a DDR5 2 DIMM per Channel

CHANNEL RESPONSE FOR MEMORY INTERFACES

- Reflections due to 2 DpC configuration

Length for reflected Wave $\rightarrow 10\text{mm} + 30\text{mm} + 30\text{mm} + 10\text{mm} = 80\text{mm}$

Reflected wave delay $= 80\text{ mm} \times 7 \frac{\text{ps}}{\text{mm}} = 560\text{ ps}$

6.4Gbps interface with UI of 156ps $\rightarrow \text{Min DFE taps} = \frac{560\text{ ps}}{156\text{ ps}} = 3.59\text{ bits}$

Maximum DFE Delay $= 4\text{ tap DFE} \times 156.25\text{ ps} = 625\text{ ps}$ delay can be handled

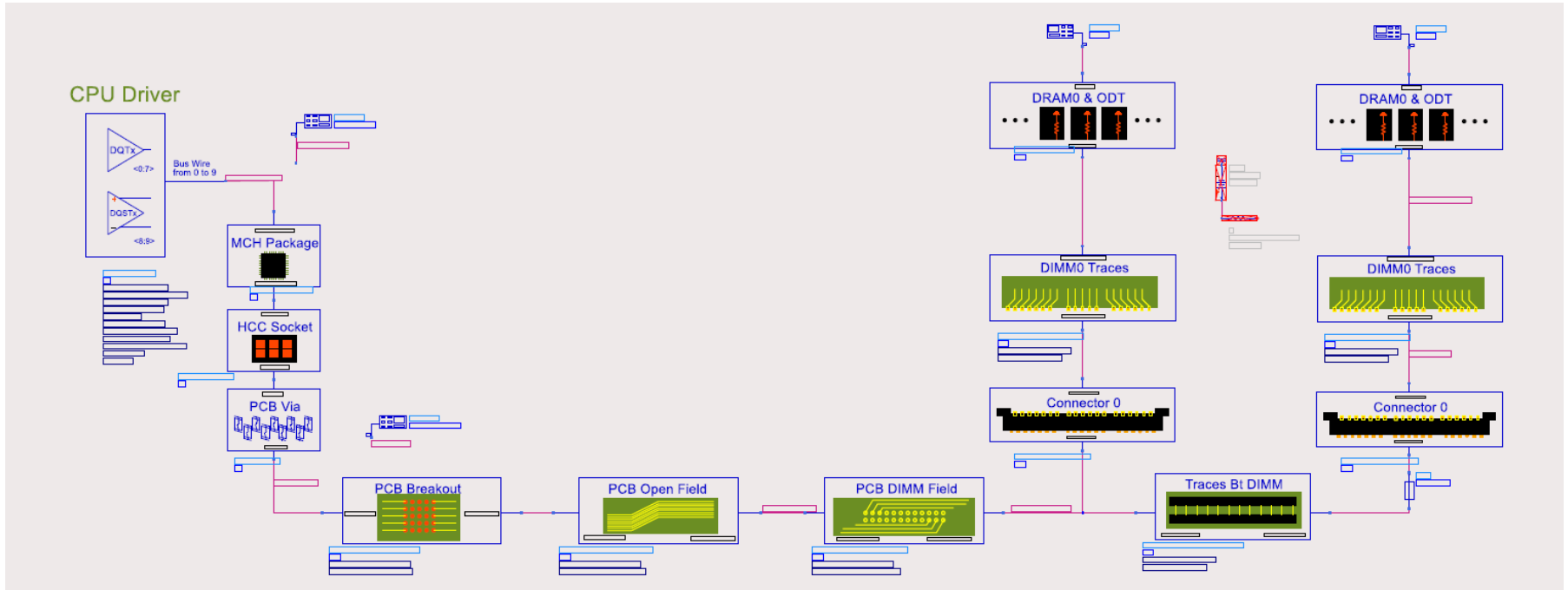
Remaining DFE Delay $= 625\text{ ps} - 560\text{ ps} = 65\text{ ps}$



Large DRAM subsystems will never get a P2P environment and will therefore always have to deal with reflections!

The Future of DDR Simulation

THE DDR5 GOLDEN CHANNEL

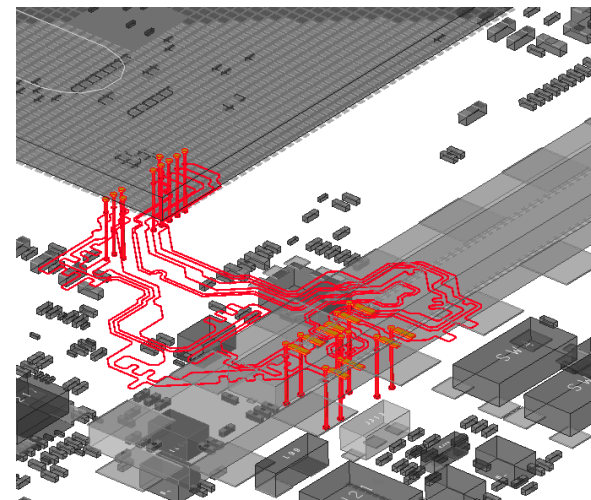
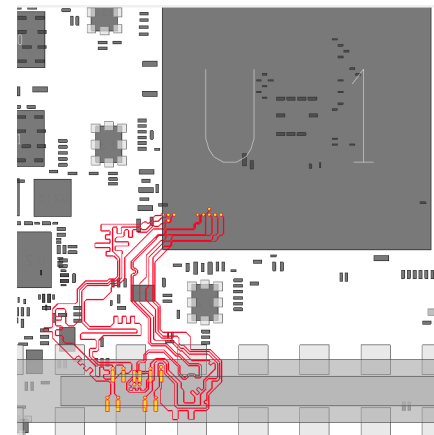


Source: Evolution of High-Speed Server and Computing Interfaces - <https://keysightevent.com/kw2019/handout/b5>



Next Steps

- Update Versal IBIS model with ISSO PU and PD curves to achieve correlated power-aware SI model to measurement
- Explore DDR5 paths to do power-aware SI simulation using AMI models
- IC vendors and EDA software tools need a suitable solution that allows power-aware SI and AMI modeling with equalization
- Explore effects of SSN with State-Space Average VRM model
- Explore effects of this noise generated through the return path at the UDIMM connector, Versal package, VCK190 PCB, and UDIMM PCB.
- Drive industry to implement a Golden reference channel + DFE (DDR5)



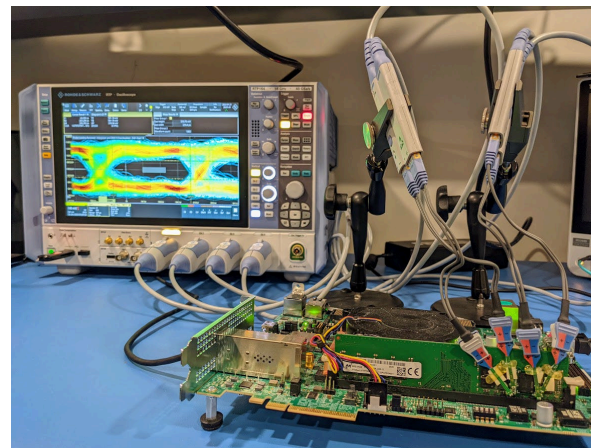
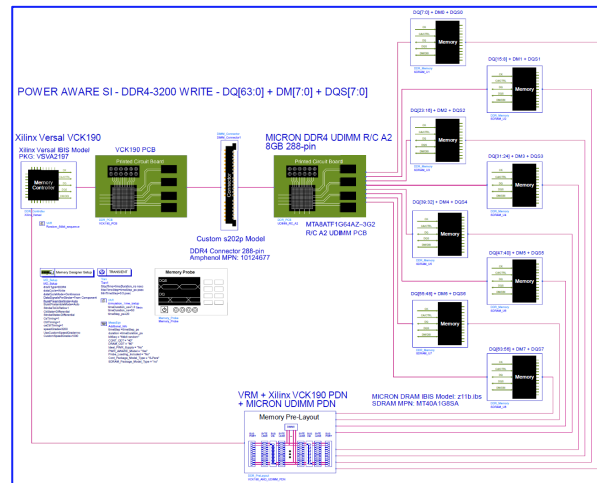
Summary

Validated DDR4-3200 design

- Correlated SI only simulation with jitter to measurement
- Power-aware SI models
- Interposer-based measurement setup

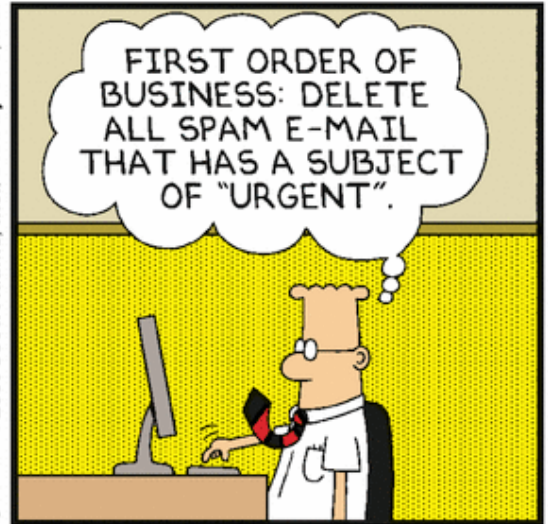
Key learnings

- Must include de-embedding & probe loading effects
- Vendor IBIS model importance
- Vendor package models matter!
- Chip vendors need to work harder to provide more accurate models



Thank you!

QUESTIONS?



Acknowledgements

- **Picotest: Steven Sandler**
- **Rohde & Schwarz: Jason Ruffing, Mike Schnecker**
- **Keysight: Stephen Slater, Nacim Bravo**
- **Xilinx: Taylor Maddix, Ryan Arp, Fran Olveri, Jon Schimek, Sam Hendrix, John Rinck**
- **Micron: Justin Butterfield**



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